System B
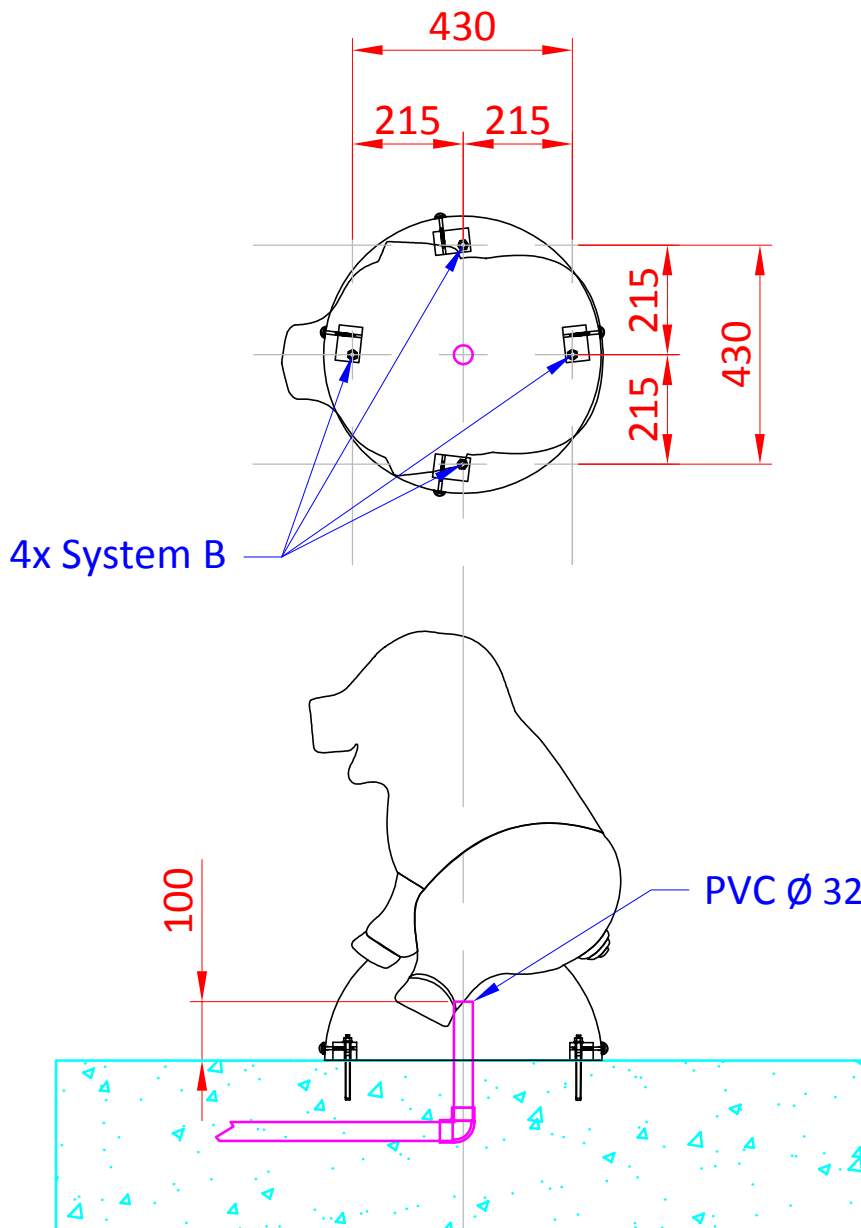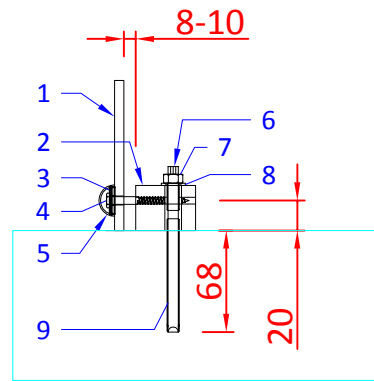
1= Product
2= PVC block
   60x40x30 mm
3= Nylon ring
4= Bolt Ø6x50 mm
5= Cap
6= Threaded rod M8
7= Nut M8
8= Ring M8
9= Chemical
   anchor M8

8-10

1
2
3
4
5
6
7
8
9

68
20

430
215 215
215
215
215
430

4x System B

100

PVC Ø 32

PROJECT NAME:	SCALE:	DIMENSION:
Mounting	FTS	mm
	FORMAT:	DRAWN BY:
	A4	KH
DRAWING NR:	DATE:	
2.3.1	10-10-2014	
PRODUCT:	PROJECTION:	
1130 9708 Pig		

1
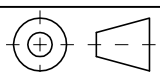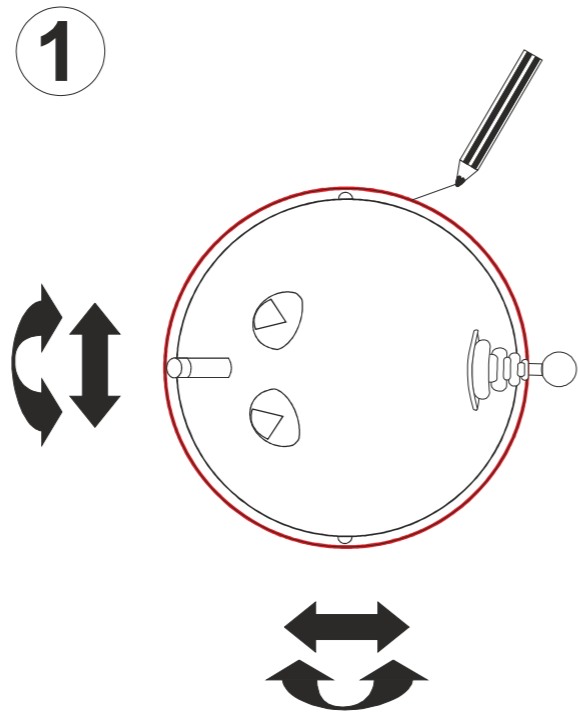
Determine the position of the product, than draw the contour with a pencil.

2
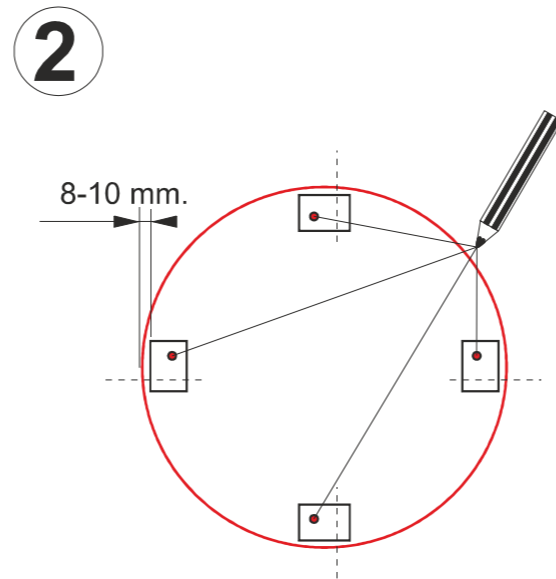
8-10 mm.

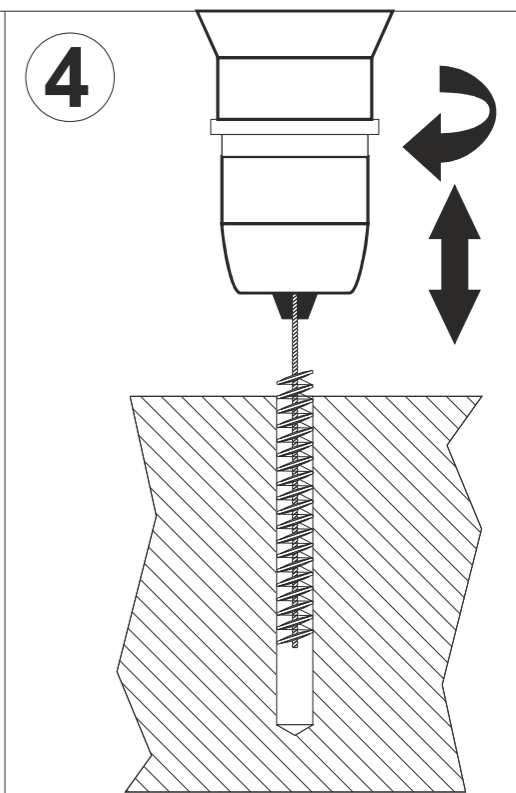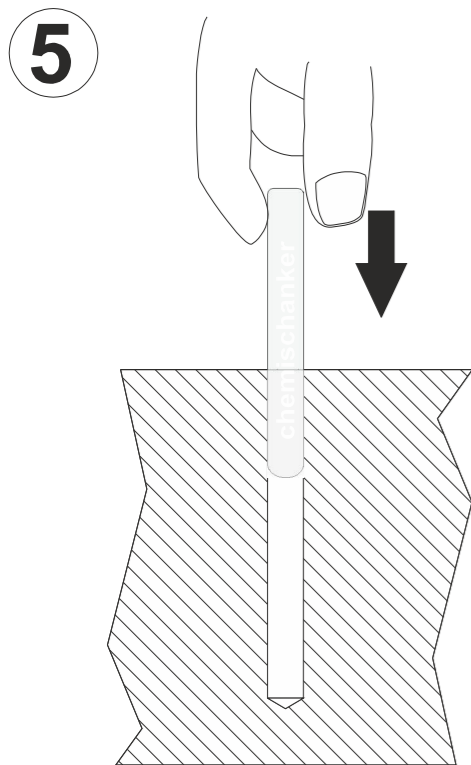Position the PVC blocks at a distance of 8-10 mm from the edge of the product (as shown in drawing 2.3.1)
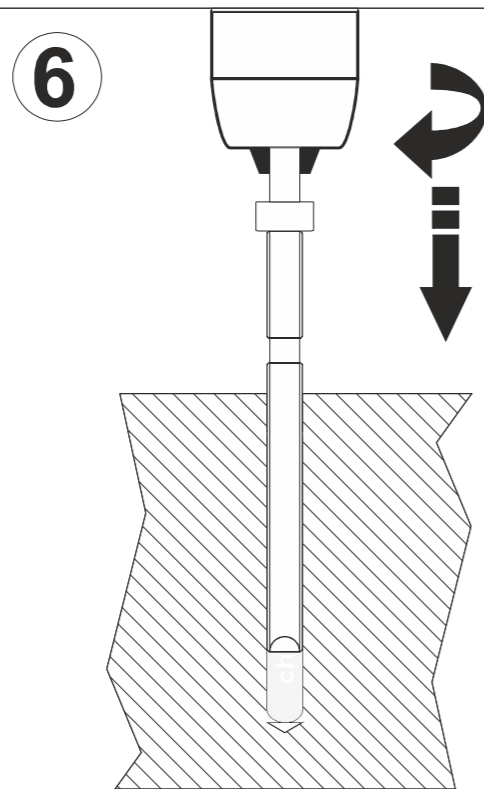
3

90°

X
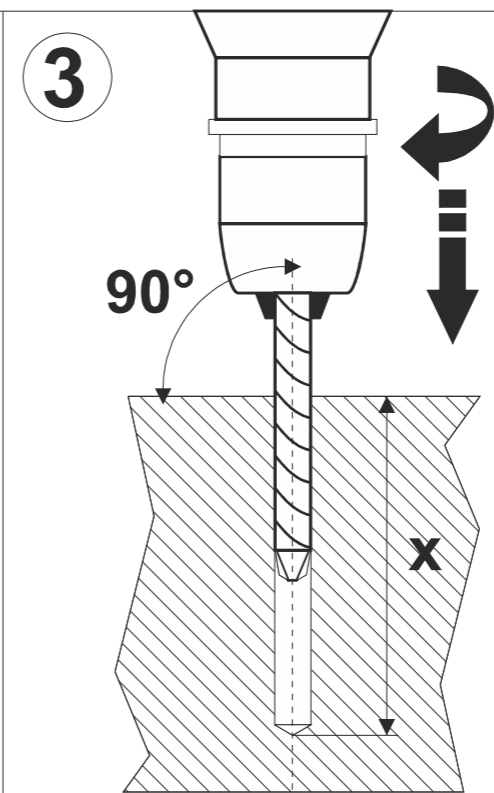
Drill holes Ø 10 in the sub-soil. Drilling depth is shown in the attached drawing.

4

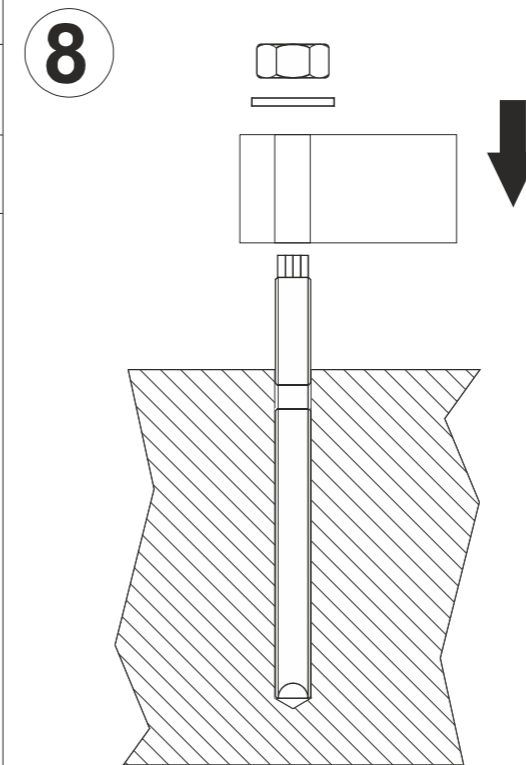Brush the holes with the steel brush (Ø 11 mm). Remove any dust.

5

Insert capsule.

6

Insert anchor shaft, using the delivered tool.

7

	T = 10°C	T = 20°C
harden time dry concrete	40 min.	20 min.
harden time wet concrete	120 min.	60 min.

Leave the anchor to harden. Afterwards, remove any remains around the shaft.

8

Mount the PVC blocks with ring and nut. Mark their location outside the outline of the product.

9

Ø 5

± 20
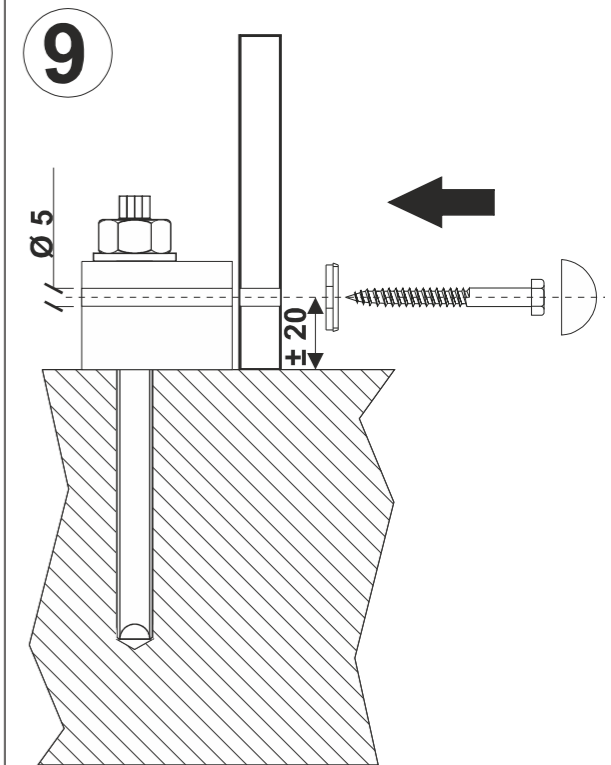
Place the product over the blocks. Drill a hole Ø 5 mm through the product in each of the PVC blocks. Fix the product on the blocks with the bolts Ø 6x50 mm. Put a nylon cap on every bolt.