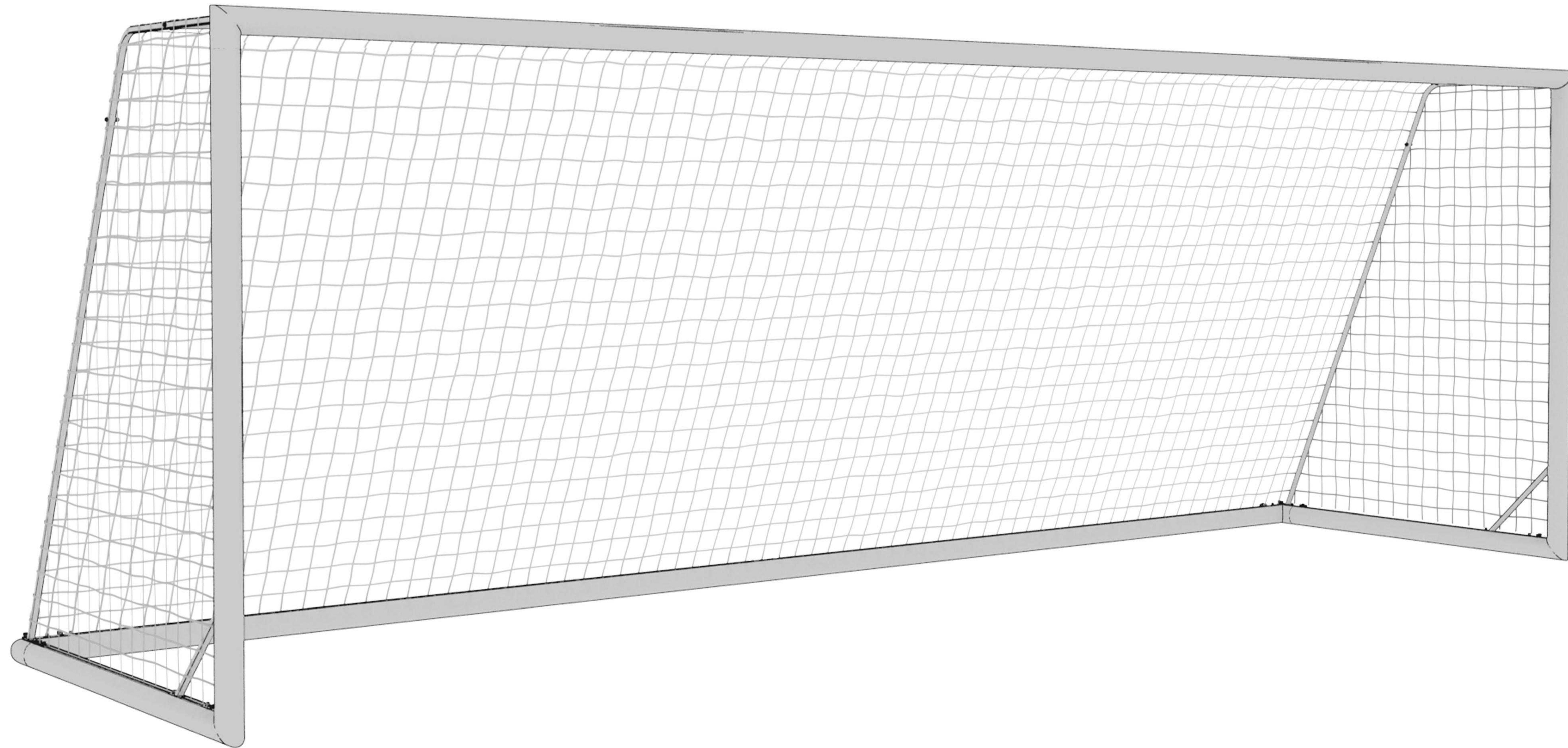


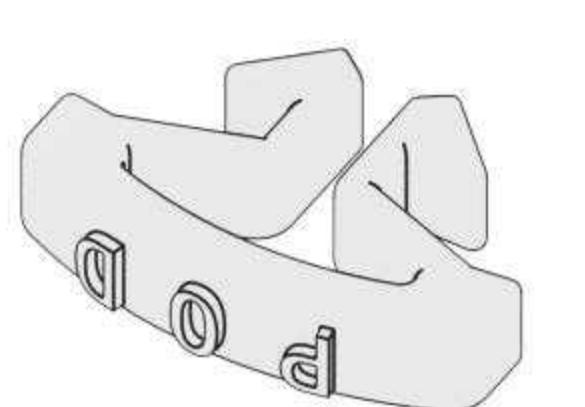
# Installation Instructions

## Conventional football goal

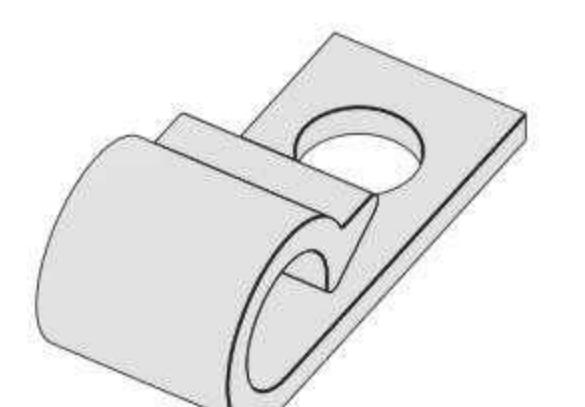


**Note:** Please read these installation instructions carefully before starting assembly.  
The installation requires at least 2 people and is estimated to take 30 minutes.

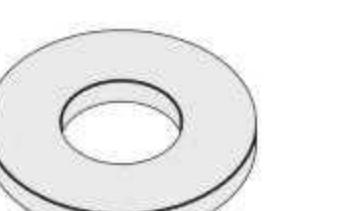
## Exploded View



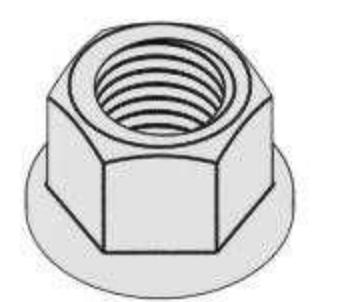
[1]  
Twist the net buckle



[2]  
Top corner mesh  
buckle



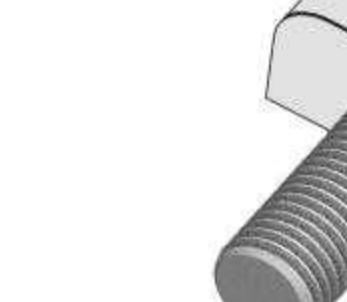
[3]×40  
M8PTFE gasket



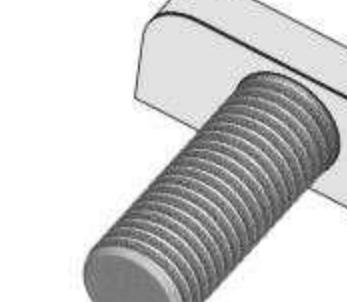
[4]×48  
M8Flange lock nut



[5]×12  
M8×18



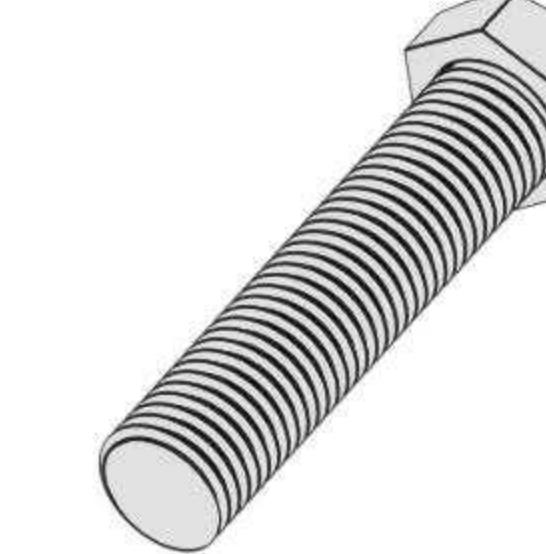
[6]×40  
T8×20




[7]×4  
T8×25



[8]×2  
M8×45




[9]×2  
M8×50



**STEP1** Assemble the crossbar [A] [E1] [E2]. Lift the bolts and they will fit smoothly into the slideway. Use the hexagon socket bolts [5] to connect the front crossbar [A] and the right-angle joint [F1]. Insert the bolts on both sides as shown in the figure. Install the other side in the same way.


【A】X1、【F1】X2、【5】X2  
【6】X10、【7】X2



## STEP2


Place six bolts [6] in the slide grooves of the left and right front pillars [B] respectively; connect the front pillar [B] with [F1] and tighten them with bolts [5], and use the top angle mesh buckle [2], PTFE gasket [3], and flange nut [4] to fix the right-angle connector [G2] at the connection position. The installation method on the other side is the same as above; connect the bottom of the front pillar [B] with [F2] and tighten it with bolts [5].

[B]X2、[F2]X2、[G2]X2、[2]X4  
[3]X12、[4]X12、[5]X4、[6]X12



**STEP3** Assemble the crossbar [A] [E1] [E2]. Lift the bolts and they will fit smoothly into the slideway. Use the hexagon socket bolts [5] to connect the front crossbar [A] and the right-angle joint [F1]. Insert the bolts on both sides as shown in the figure. Install the other side in the same way.


【A】X1、【F1】X2、【5】X2  
【6】X6、【7】X2



**STEP4**

Place 6 bolts [6] in the slide grooves of the left and right rear probe tubes [C] respectively; connect the rear probe tube [C] and [F1], tighten them with bolts [5], and fix the right-angle connector [G3] at the connection position with the top angle mesh buckle [2], PTFE gasket [3], and flange nut [4]. The installation method for the other side is the same as above.


[C]X2、[G3]X2、[2]X4、[3]X10  
[4]X10、[5]X2、[6]X12



**STEP5**

Connect the crossbar [A]-column [B] and the crossbar [A]-rear probe [C] and fix them with bolts [5]. The installation method for the other side is the same as above.

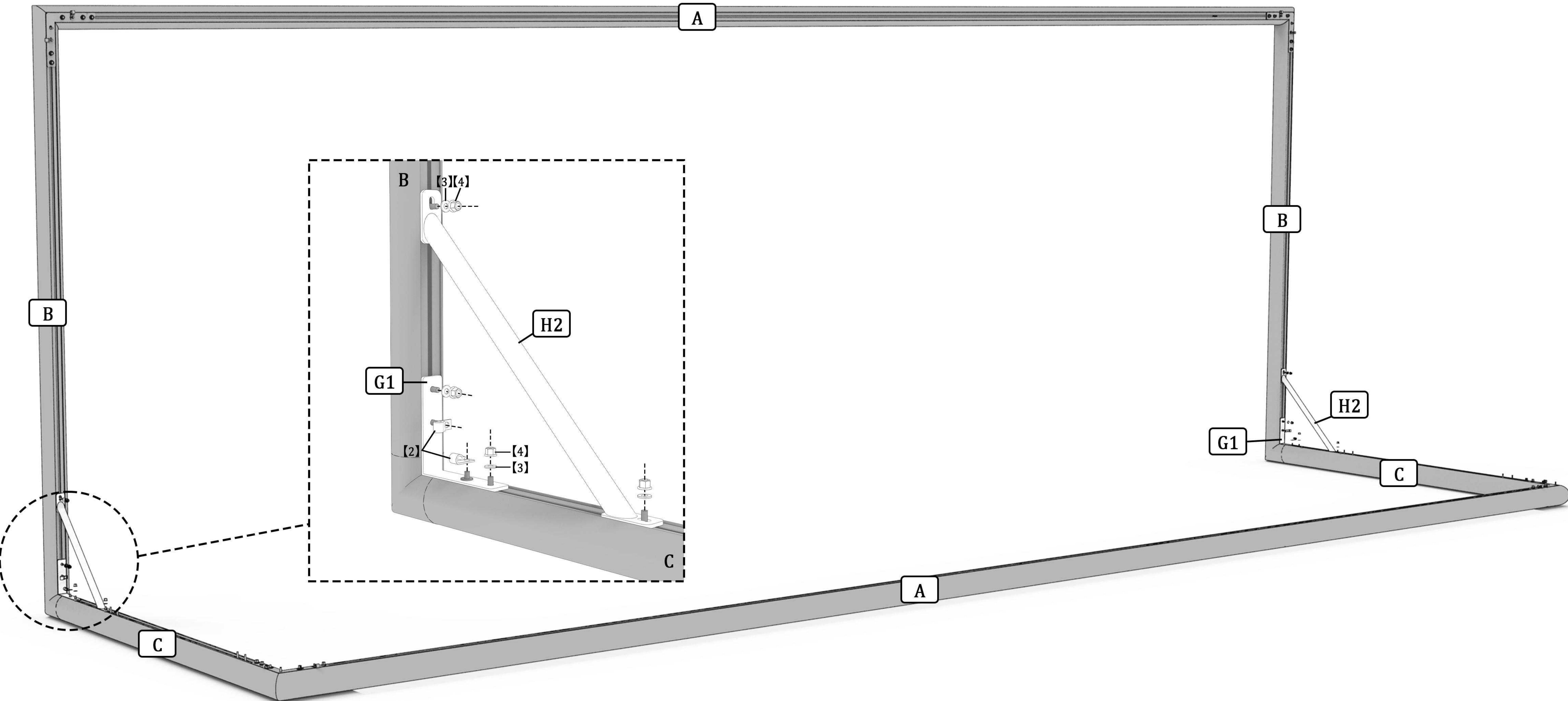
【5】x2



**STEP6**

Use the column connecting plate [G1] and the top angle mesh buckle [2], gasket [3], and nut [4] to fix the column [B] and the rear probe pipe [C]. Use the diagonal brace [H2] to fix the connection, align the installation hole with the bolt [6]; and use the gasket [3] and nut [4] to fix it. The installation method on the other side is the same as above.


[G1]X2, [H2]X2, [2]X4  
[3]X8, [4]X8



## STEP7

Use bolts [8], washers [3], and nuts [4] to connect and fix the upper and lower parts [D] and [E] of the pull-back, and fix them to [G2] and [G3] with nuts [4].

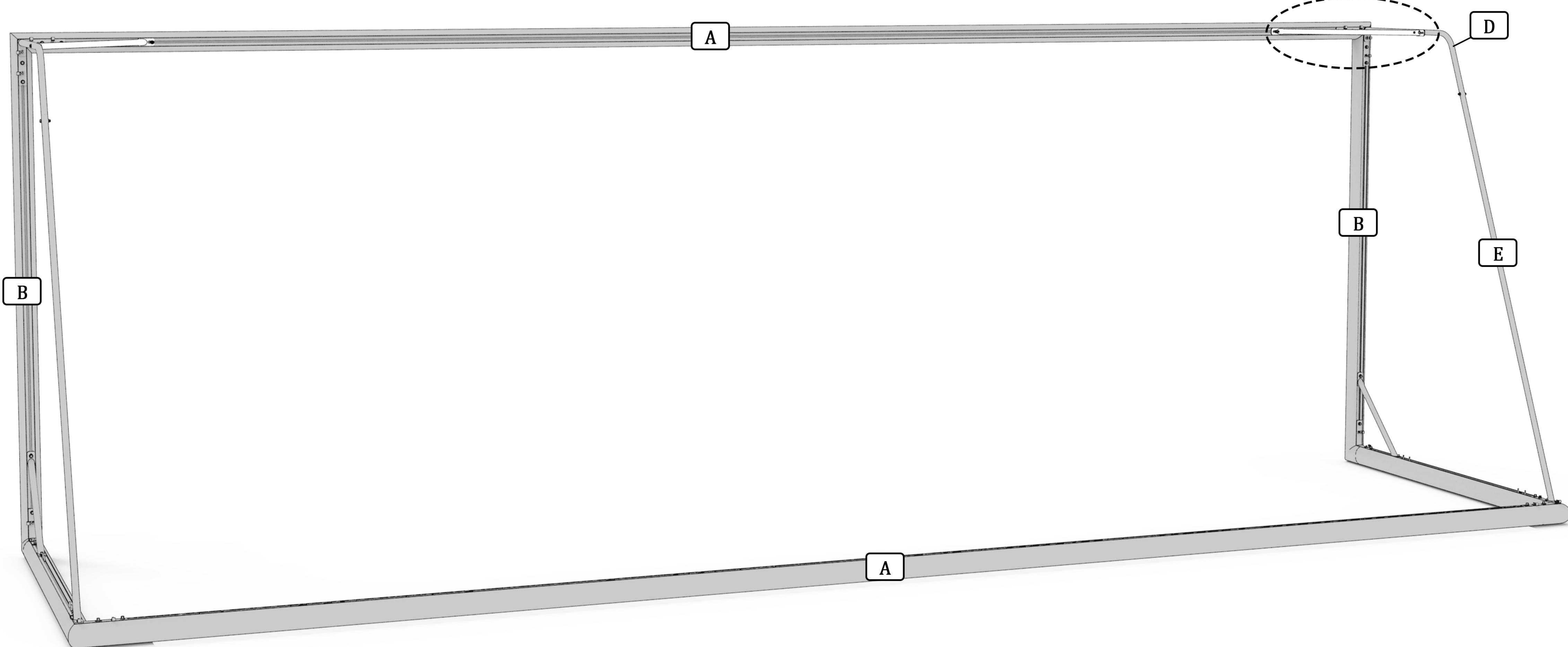
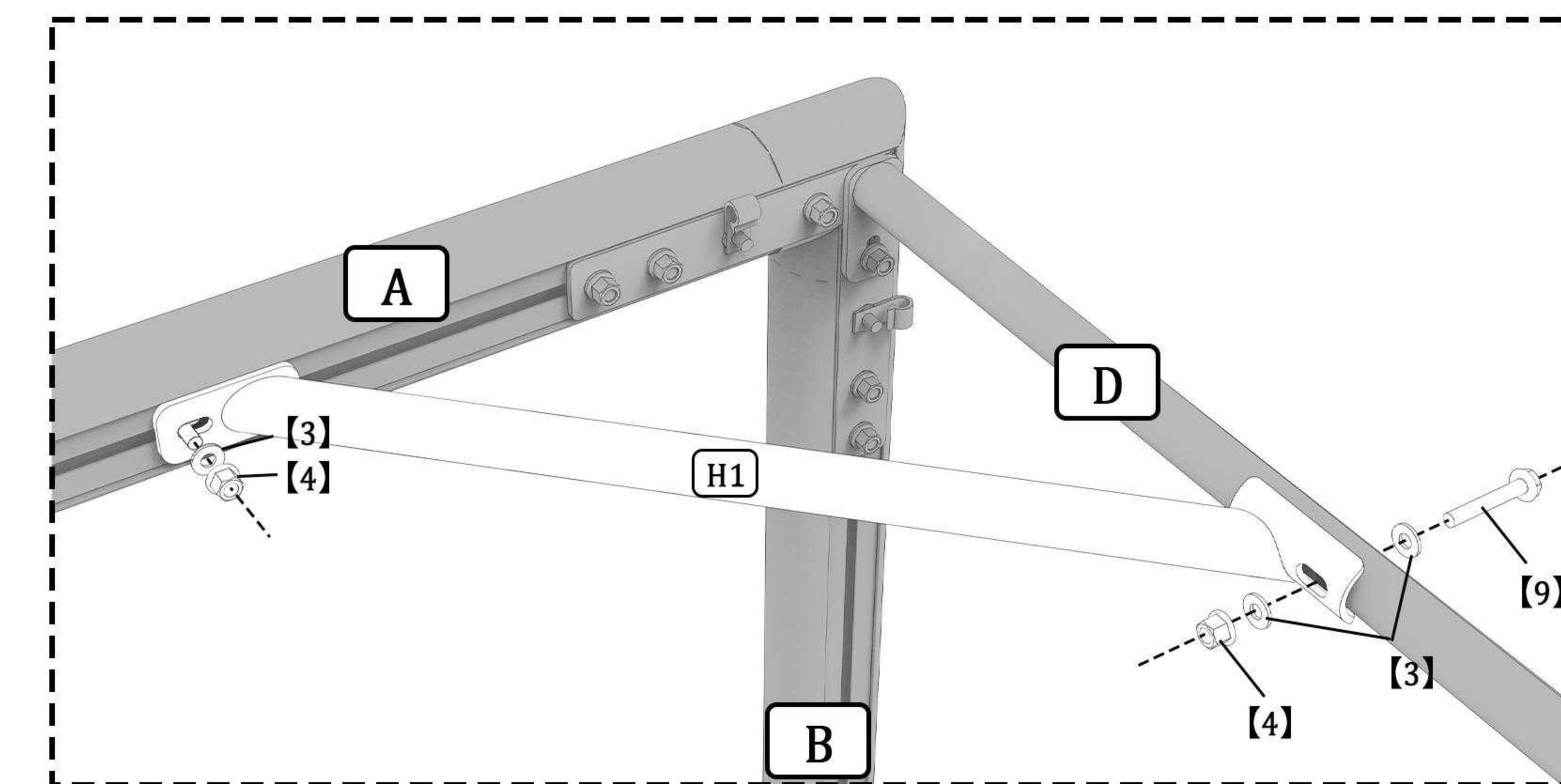
[D]X2, [E]X2, [3]X4,  
[4]X2, [8]X2



STEP8

Use washers [3] and nuts [4] to secure the upper brace [H1] to the crossbar [A], and use bolts [9], washers [3] and nuts [4] to secure the upper brace [H1] to the rear pull upper part [D].


[H1]X2、[3]X6、  
[4]X4、[9]X2



STEP9

Screw the net support wire [N] into the upper [E] nut.

【N】X1



**STEP10** Use the twist-on buckle [1] to secure the net to the goal. Pass the top of the net through the top corner buckle [2] and secure it with the nut [4]. 【1】X150、【4】X12、NETX1

