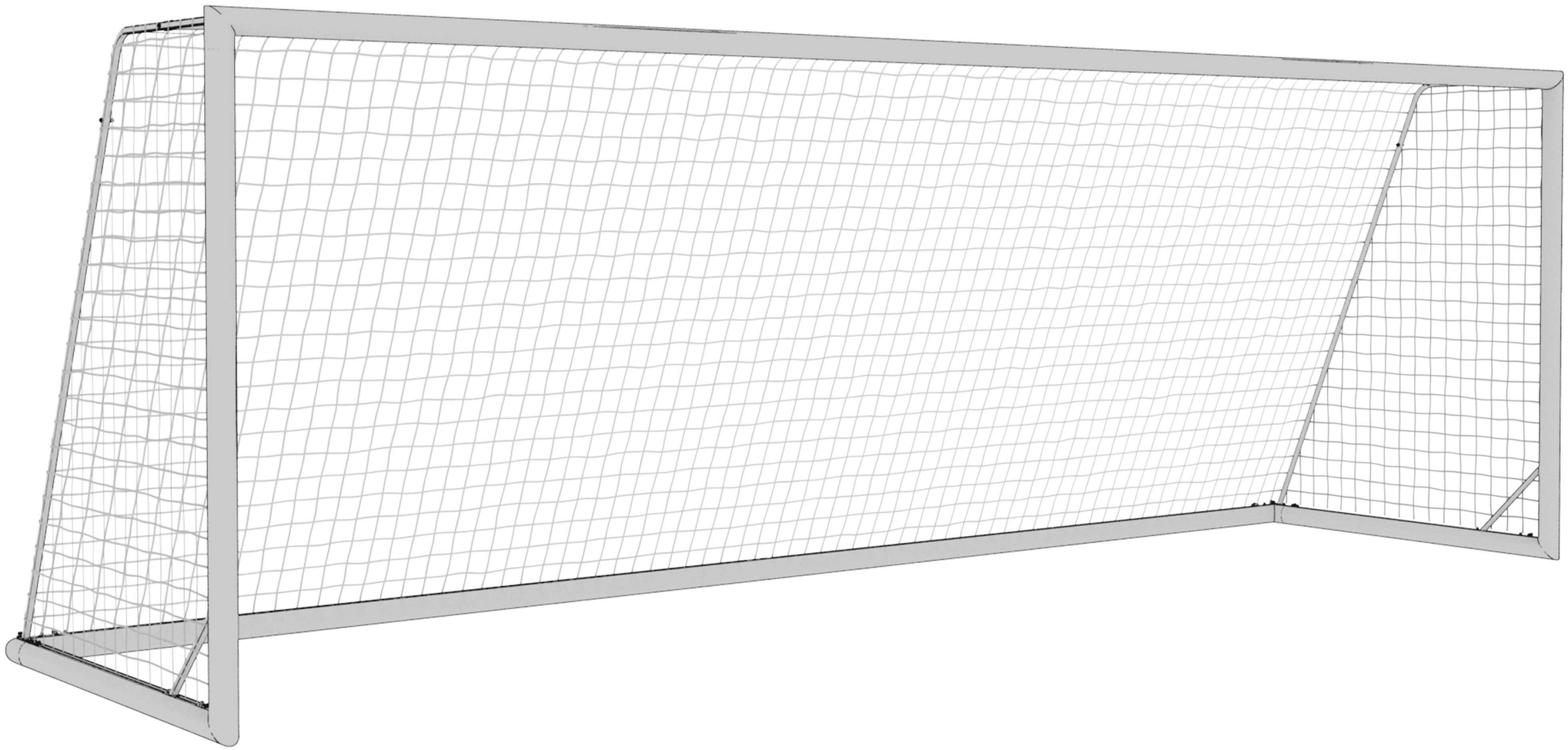
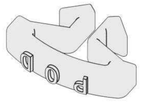
Installation Instructions

Conventional football goal

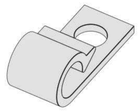


Note: Please read these installation instructions carefully before starting assembly.
The installation requires at least 2 people and is estimated to take 30 minutes.

Exploded View



[1]
Twist the net buckle



[2]
Top corner mesh buckle



[3]×40
M8PTFE gasket



[4]×48
M8Flange lock nut



[5]×12
M8×18



[6]×40
T8×20



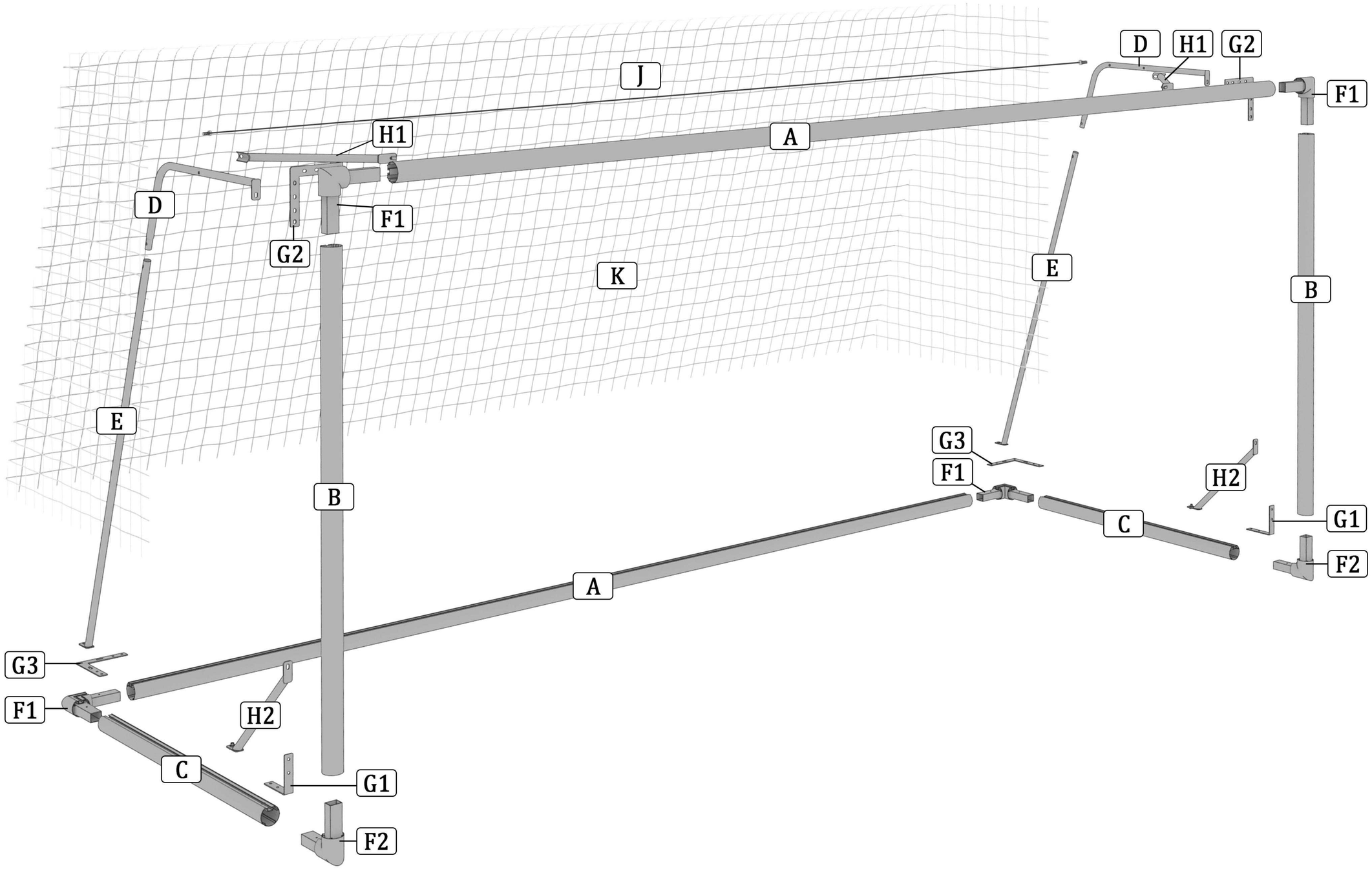
[7]×4
T8×25



[8]×2
M8×45

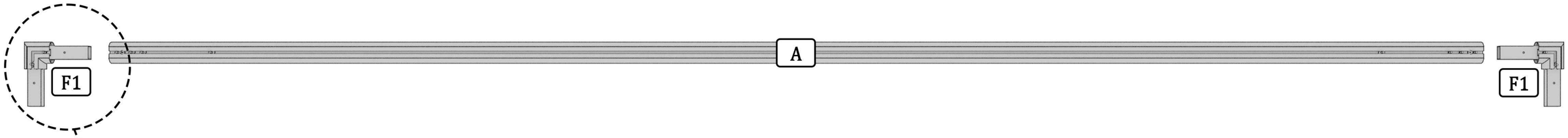


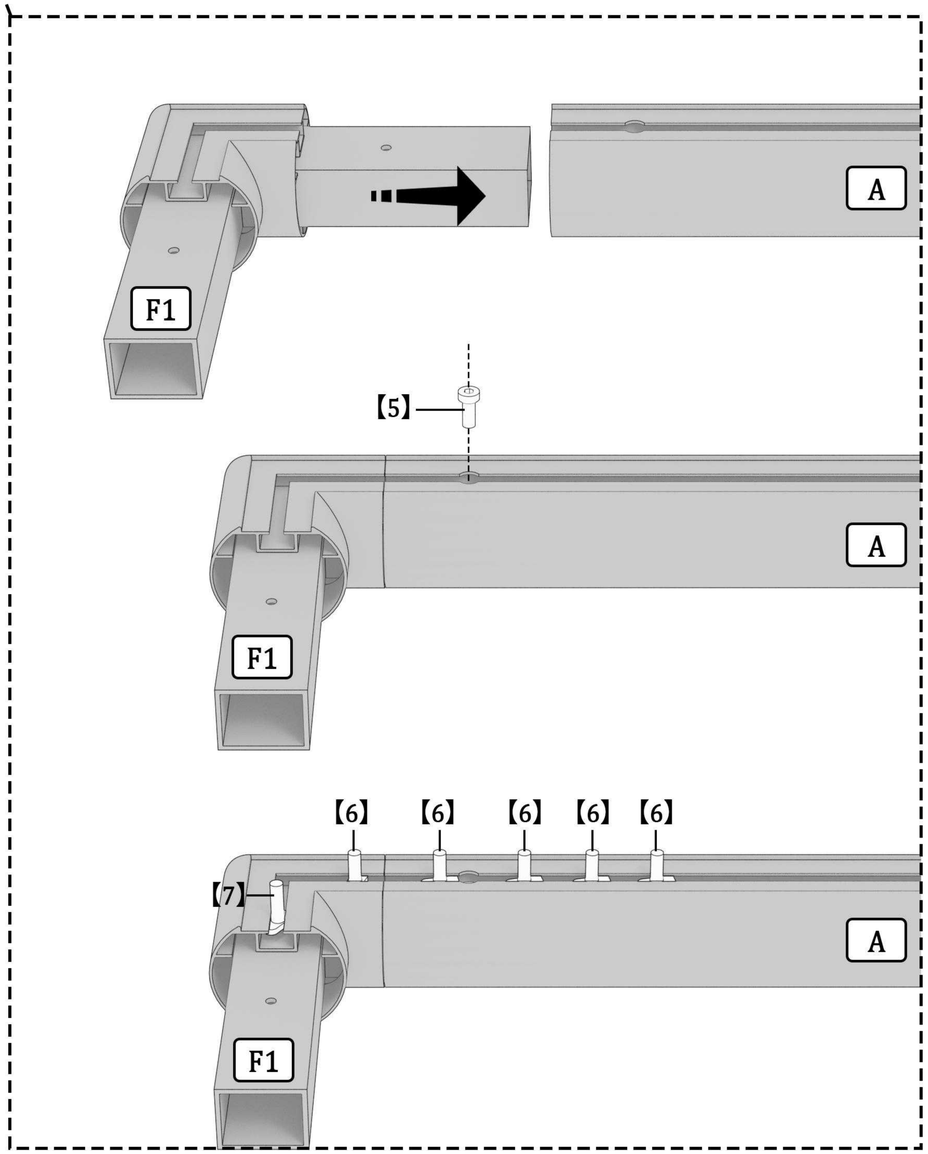
[9]×2
M8×50



STEP1 Assemble the crossbar [A] [E1] [E2]. Lift the bolts and they will fit smoothly into the slideway. Use the hexagon socket bolts [5] to connect the front crossbar [A] and the right-angle joint [F1]. Insert the bolts on both sides as shown in the figure. Install the other side in the same way.

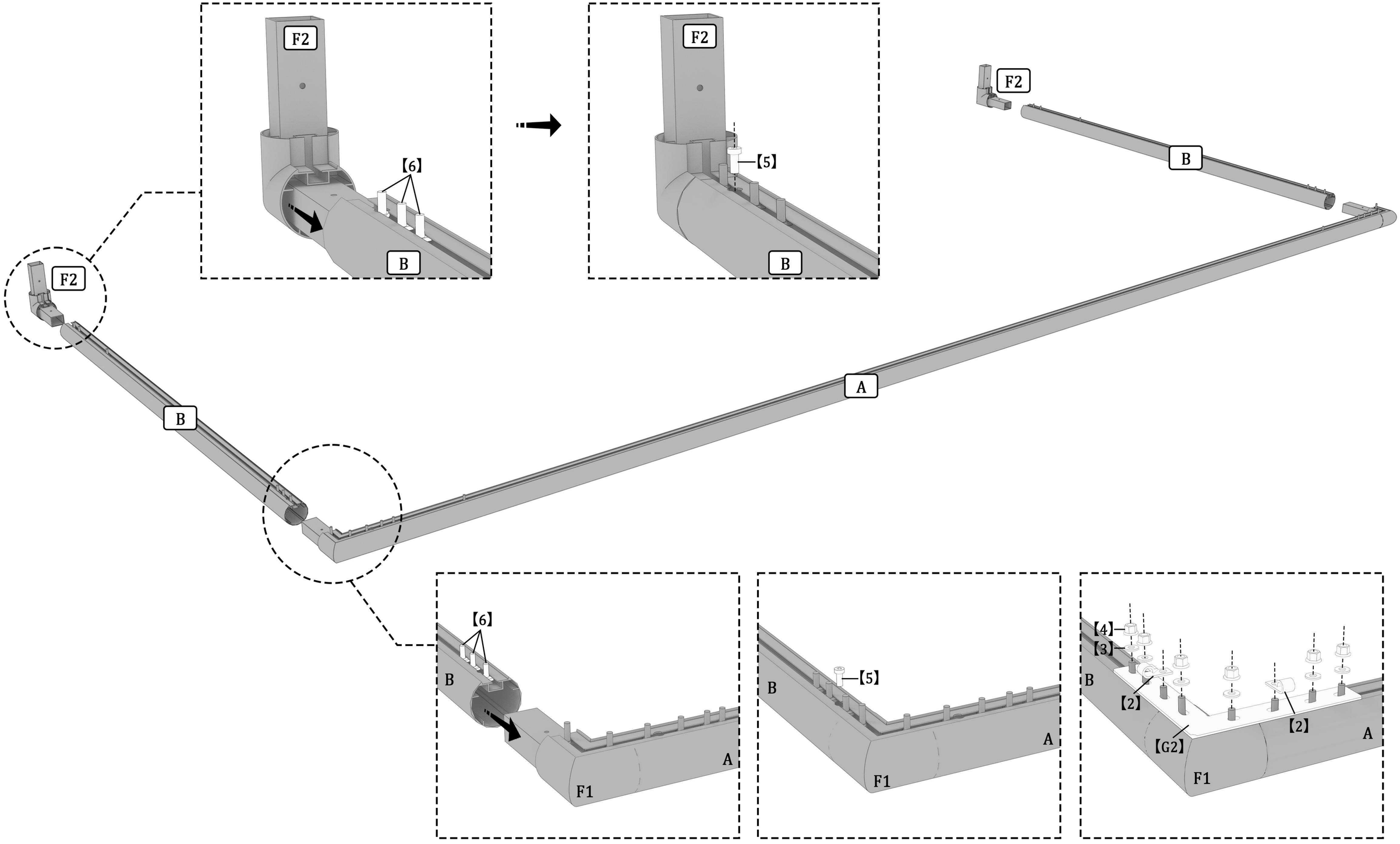
【A】X1、【F1】X2、【5】X2
【6】X10、【7】X2





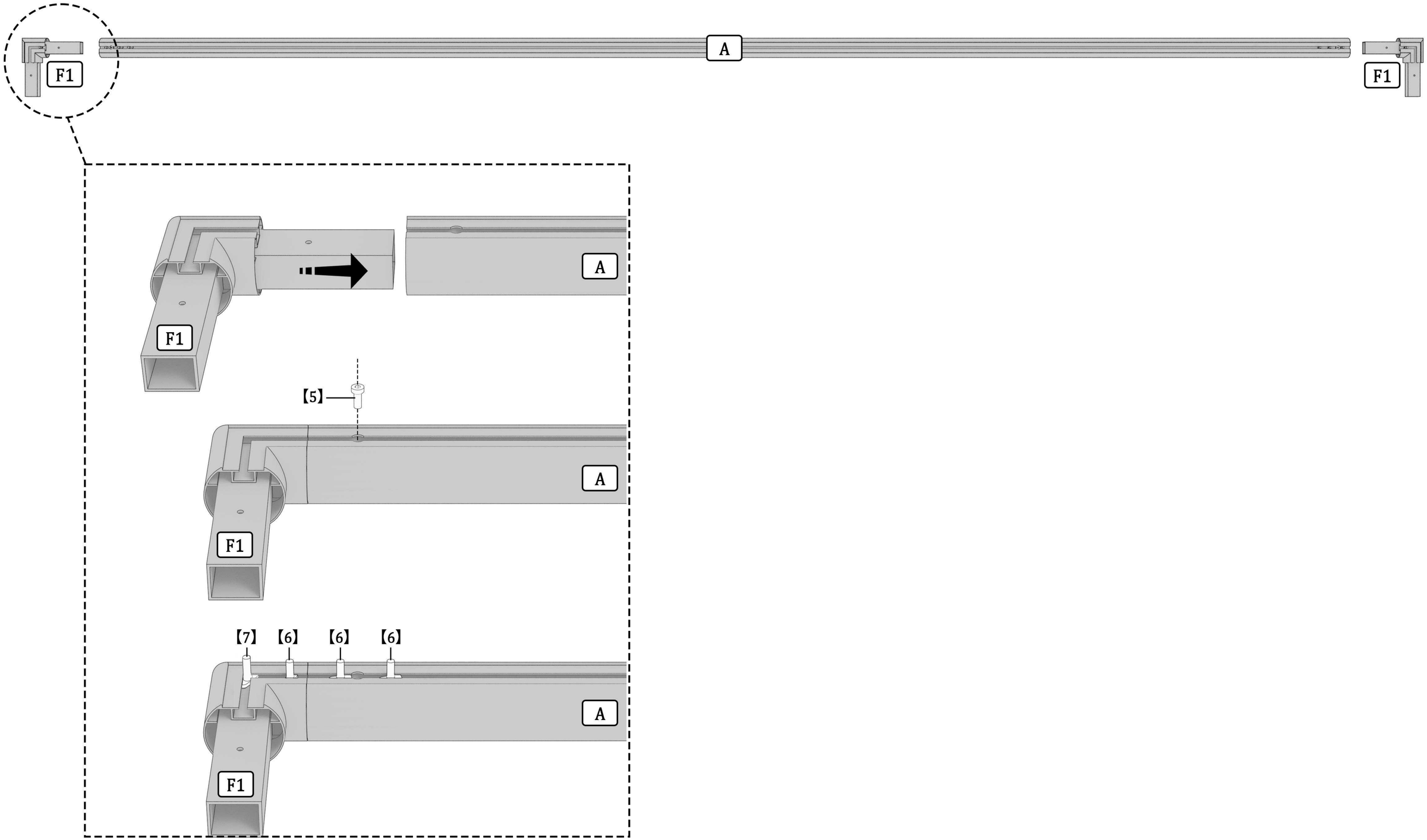
STEP2 Place six bolts [6] in the slide grooves of the left and right front pillars [B] respectively; connect the front pillar [B] with [F1] and tighten them with bolts [5], and use the top angle mesh buckle [2], PTFE gasket [3], and flange nut [4] to fix the right-angle connector [G2] at the connection position. The installation method on the other side is the same as above; connect the bottom of the front pillar [B] with [F2] and tighten it with bolts [5].

【B】X2、【F2】X2、【G2】X2、【2】X4
【3】X12、【4】X12、【5】X4、【6】X12



STEP3 Assemble the crossbar [A] [E1] [E2]. Lift the bolts and they will fit smoothly into the slideway. Use the hexagon socket bolts [5] to connect the front crossbar [A] and the right-angle joint [F1]. Insert the bolts on both sides as shown in the figure. Install the other side in the same way.

【A】X1、【F1】X2、【5】X2
【6】X6、【7】X2



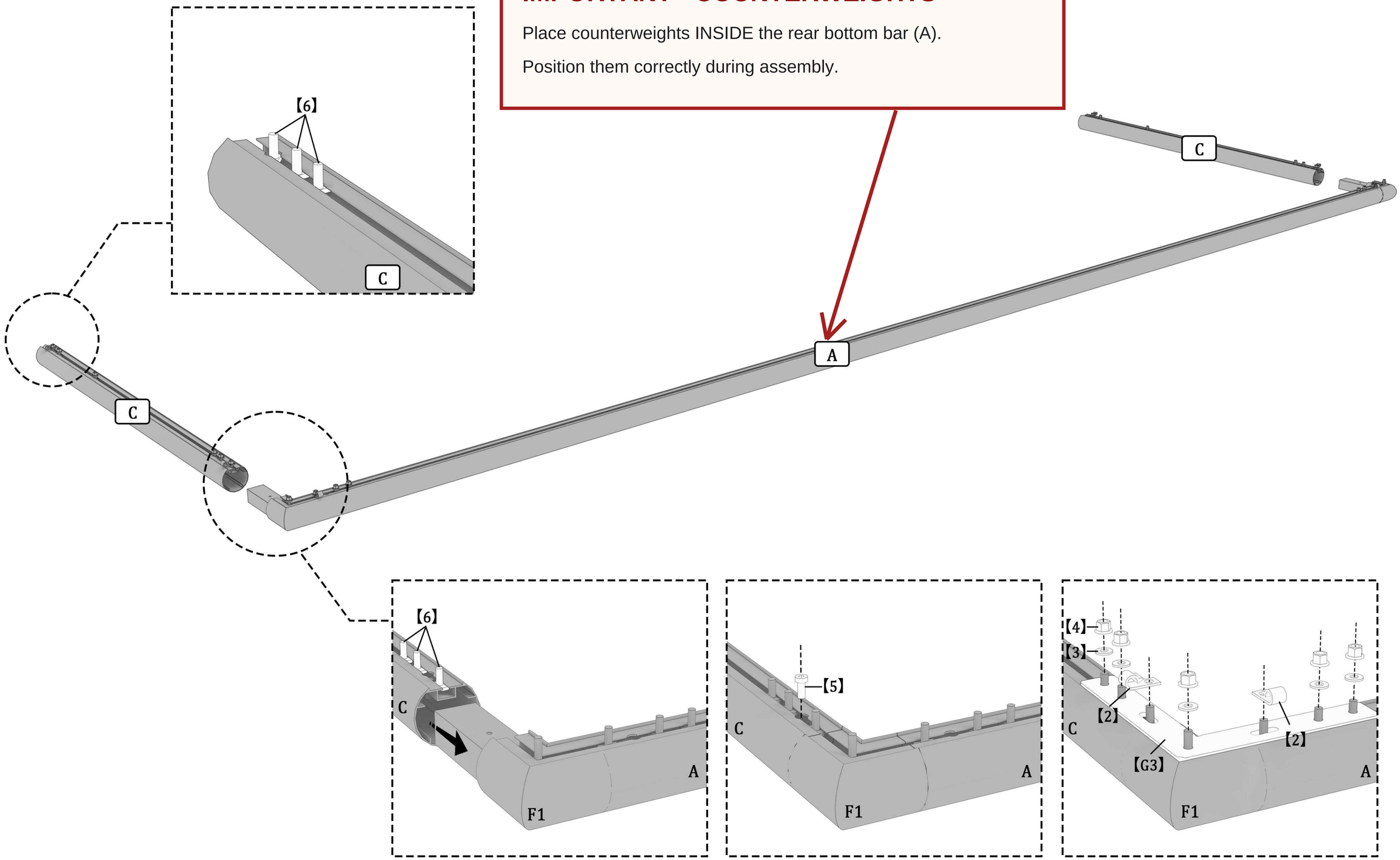
STEP4 Place 6 bolts [6] in the slide grooves of the left and right rear probe tubes [C] respectively; connect the rear probe tube [C] and [F1], tighten them with bolts [5], and fix the right-angle connector [G3] at the connection position with the top angle mesh buckle [2], PTFE gasket [3], and flange nut [4]. The installation method for the other side is the same as above.

【C】X2、【G3】X2、【2】X4、【3】X10
【4】X10、【5】X2、【6】X12

IMPORTANT - COUNTERWEIGHTS

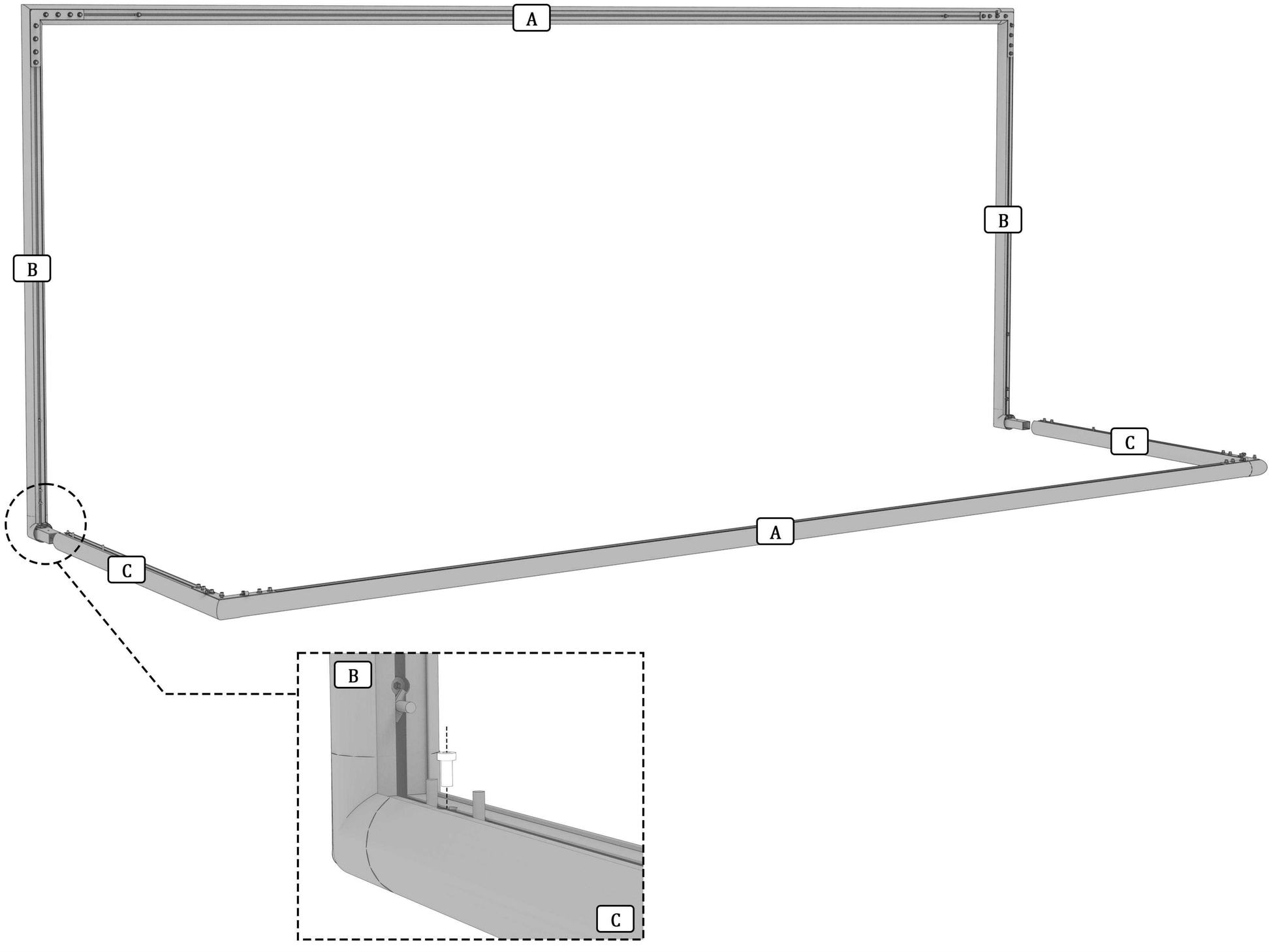
Place counterweights INSIDE the rear bottom bar (A).

Position them correctly during assembly.



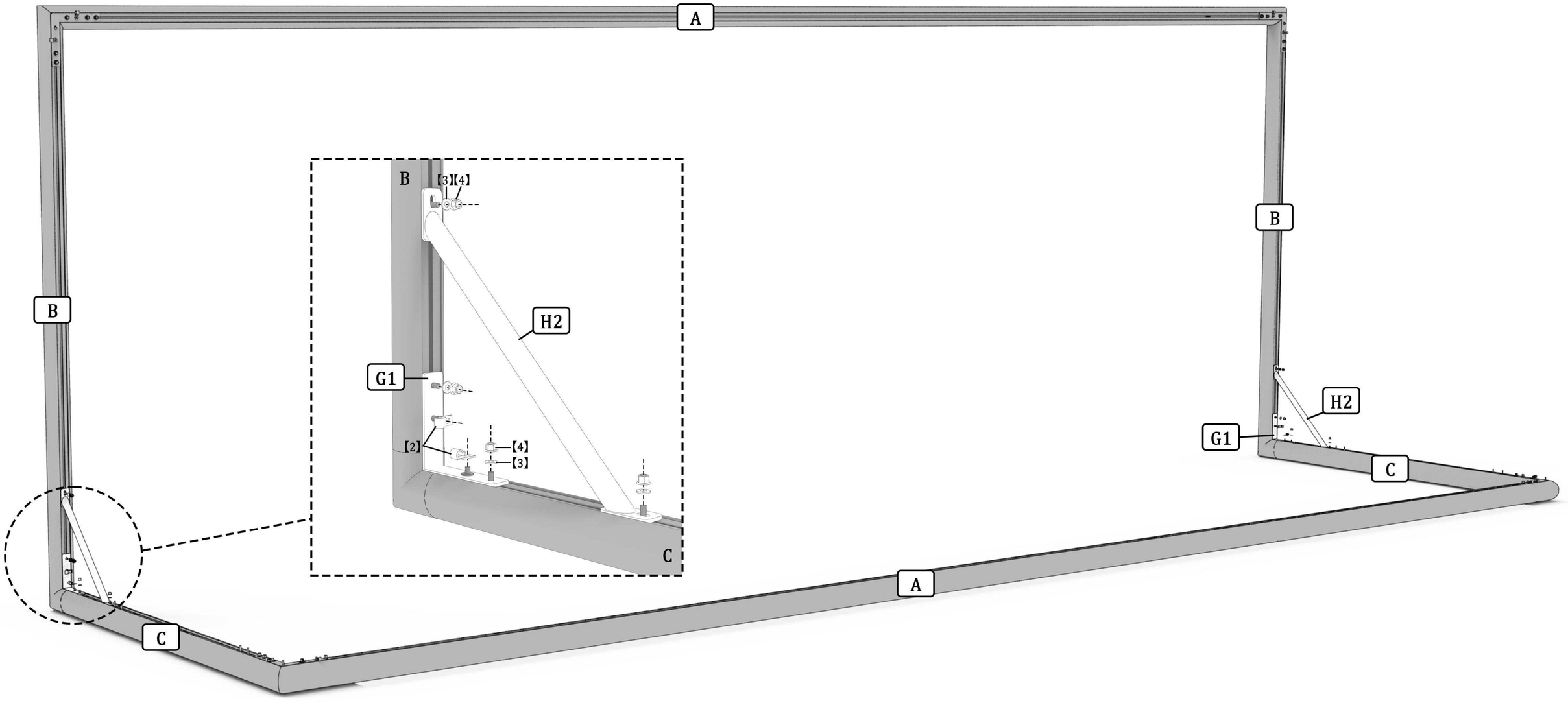
STEP5 Connect the crossbar [A]-column [B] and the crossbar [A]-rear probe [C] and fix them with bolts [5]. The installation method for the other side is the same as above.

【5】X2



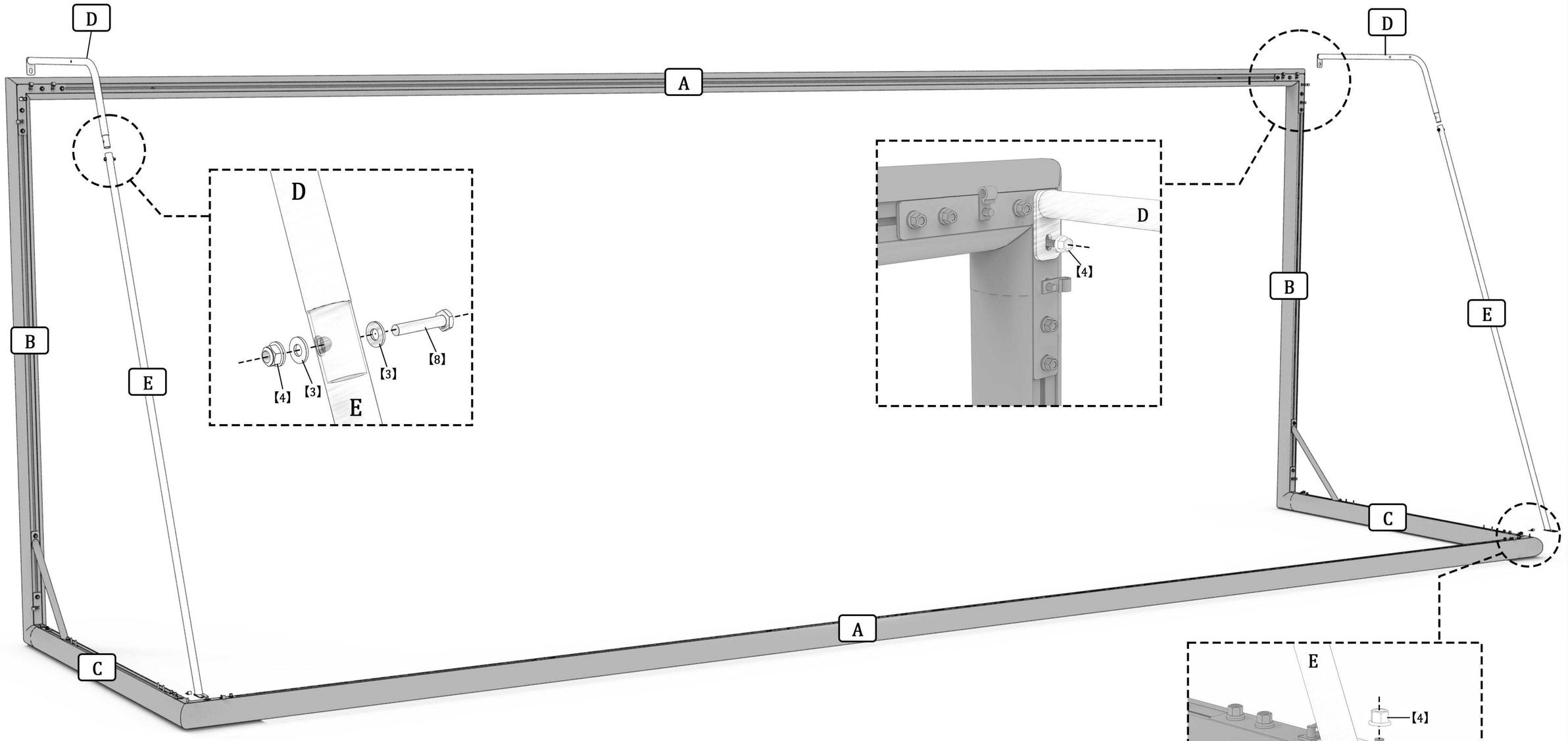
STEP6 Use the column connecting plate [G1] and the top angle mesh buckle [2], gasket [3], and nut [4] to fix the column [B] and the rear probe pipe [C]. Use the diagonal brace [H2] to fix the connection, align the installation hole with the bolt [6]; and use the gasket [3] and nut [4] to fix it. The installation method on the other side is the same as above.

【G1】X2、【H2】X2、【2】X4
【3】X8、【4】X8



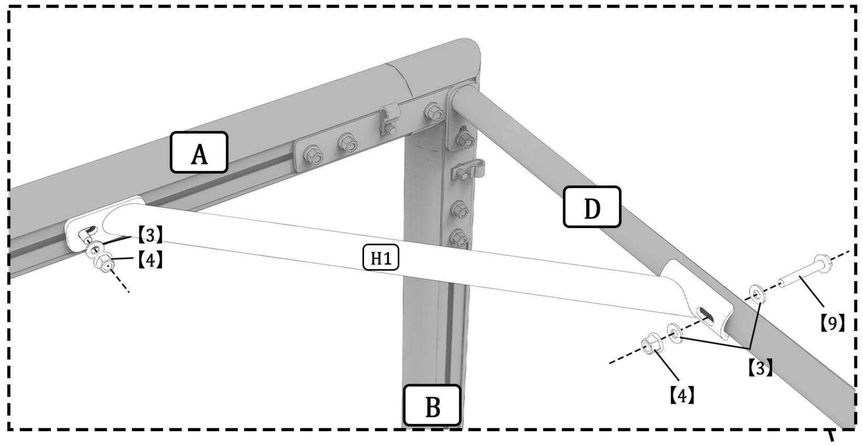
STEP7 Use bolts [8], washers [3], and nuts [4] to connect and fix the upper and lower parts [D] and [E] of the pull-back, and fix them to [G2] and [G3] with nuts [4].

【D】X2、【E】X2、【3】X4、【4】X2、【8】X2

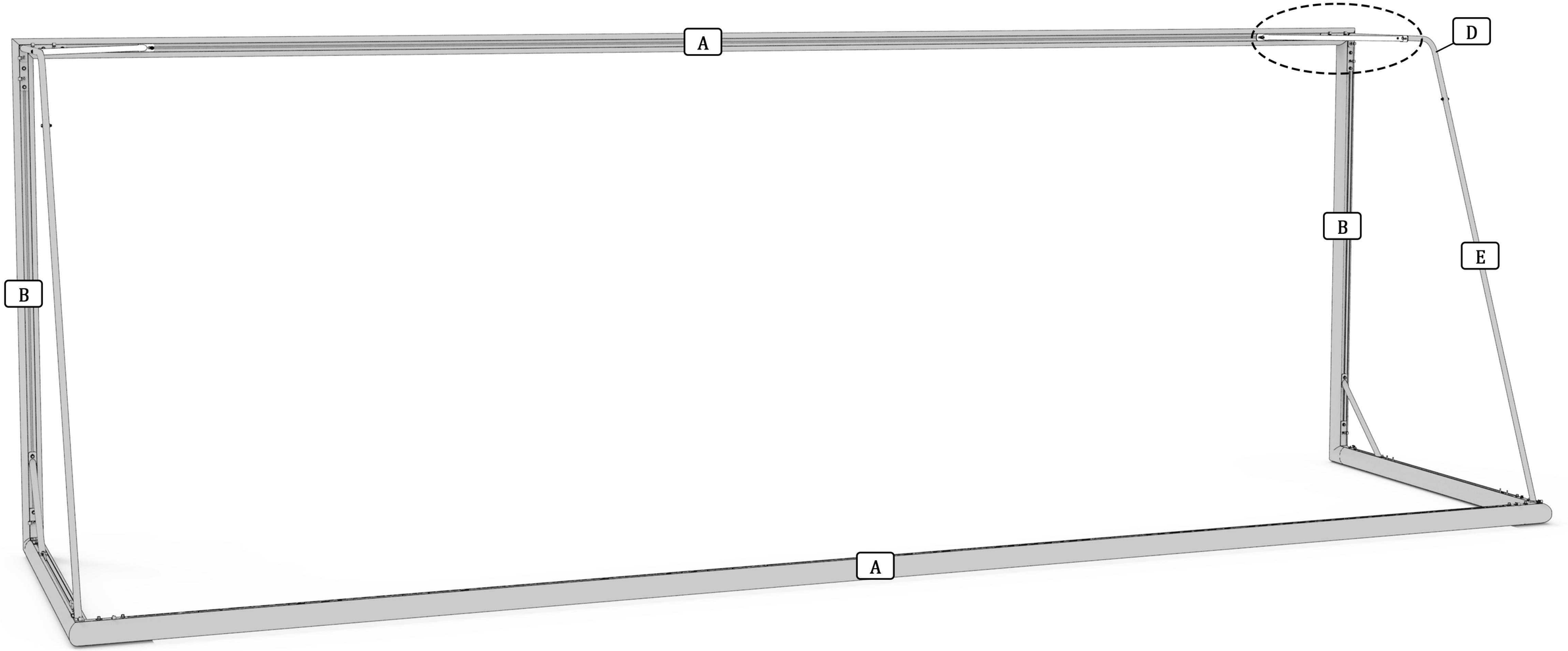


STEP8 Use washers [3] and nuts [4] to secure the upper brace [H1] to the crossbar [A], and use bolts [9], washers [3] and nuts [4] to secure the upper brace [H1] to the rear pull upper part [D].

【H1】X2、【3】X6、【4】X4、【9】X2

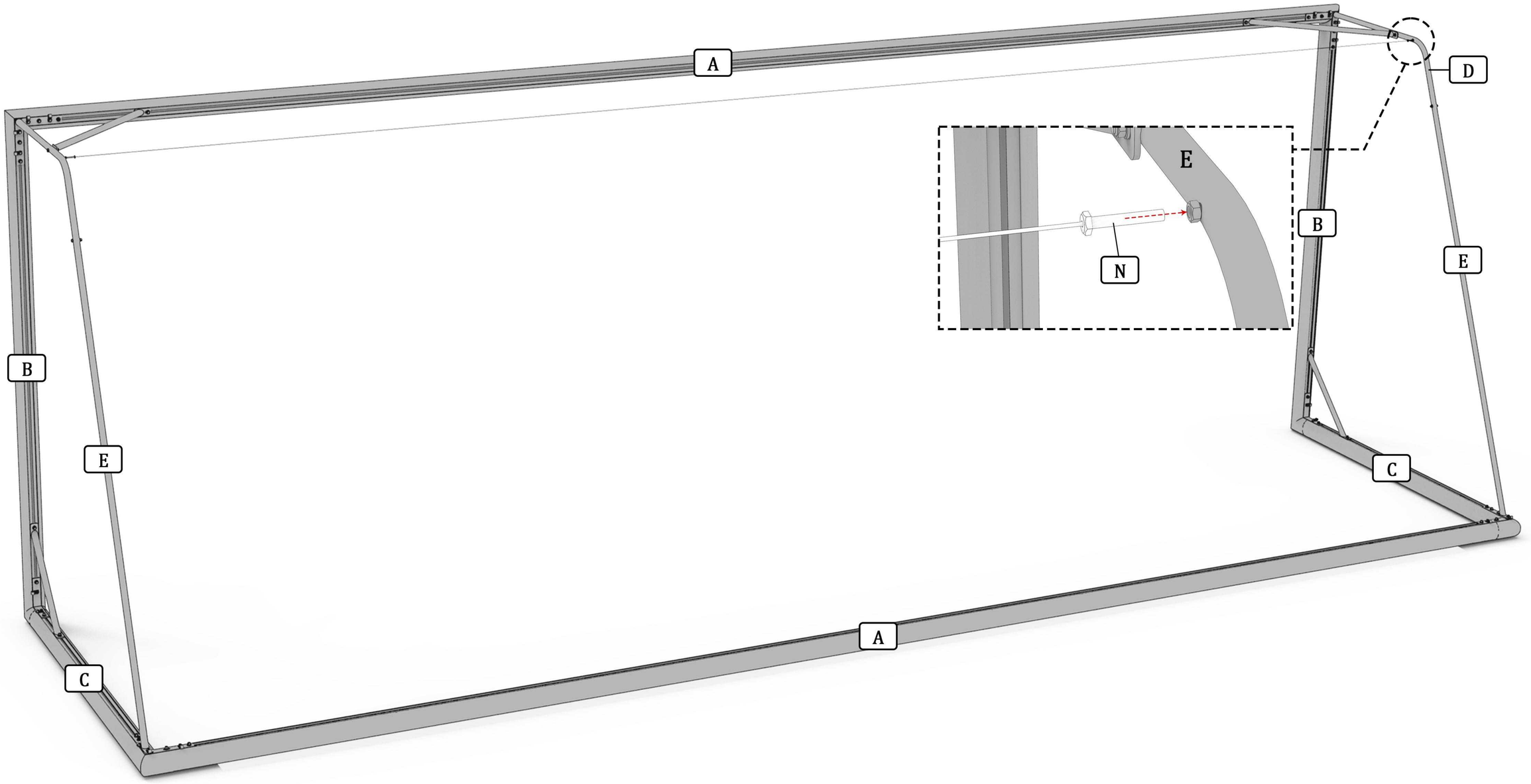


⚠ Note: Please connect the curved upper brace to the pull-back upper part.



STEP9 Screw the net support wire [N] into the upper [E] nut.

【N】X1



STEP10 Use the twist-on buckle [1] to secure the net to the goal. Pass the top of the net through the top corner buckle [2] and secure it with the nut [4].

【1】X150、【4】X12、NETX1

