

Assembly Instruction Gladiator



Assemble the metal plate to leg firstly.
Place the legs on their right sites on the flat floor where you like to place the table.



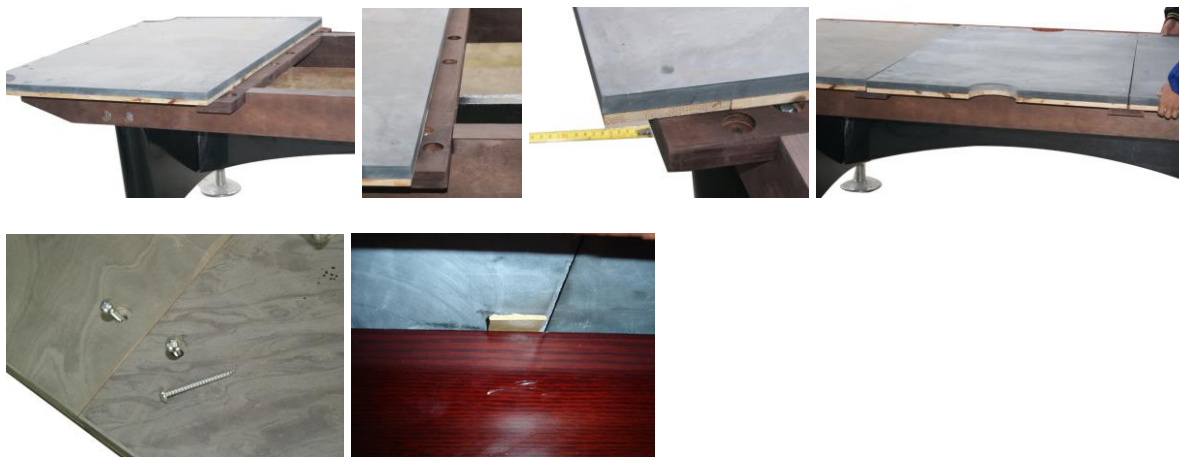
Insert leg cross into the holes of legs and bolts into the hole of leg cross.
Fix the screw nut a little bit.

Now you can fix all crossbeams for table construction.
First, fix the long crossbeam, next add the short crossbeam, screw nut a little bit.





Now you should make sure with a water-level that your table stands really good. Later it will be impossible to move the table!



Put the slates on the cabinet.

Fix the slates on the cabinet when all slates are ready. Wrench the screws tightly

If the slates aren't perfectly adjusted, you might use the wooden wedges/or something for adjustment. After you have adjusted the slates you have to fix them with the cabinet.



Now you have to assemble the cloth. For that we recommend to use tacker.

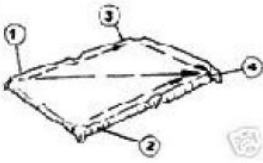
1: Leave only enough cloth for one end of slate and one side (location 1) to allow stapling into the wood frame in 3 places, approximately 2" apart.

2: Stretch cloth tightly across table and staple three places at (location 2) 2" apart.

A.



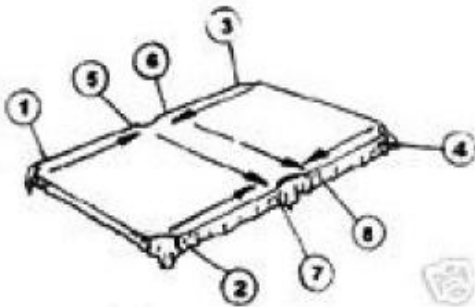
B.



3: Stretch the cloth tightly from (1) to (3) and staple three places into wood frame 2" apart.

4: Stretching cloth tightly across table from (3) and pulling from (2), staple two places at (4).

C.



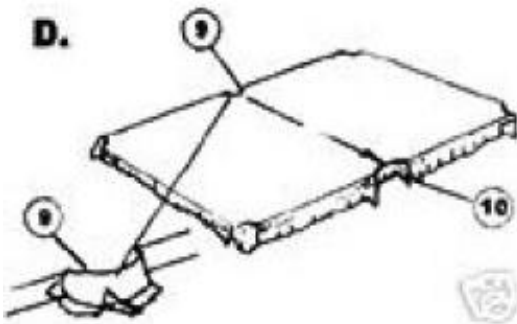
5: Stretch cloth tightly from (1) toward side pocket (5) and staple three places.

6: Repeat step 5, stretching from from location (3) and staple at location (6).

7: Stretch cloth tightly across the table from (5) and toward side pocket (7) from (2) and staple at location (7).

8: Repeat step 7, stretching cloth from (6) and toward the side pocket at (8).

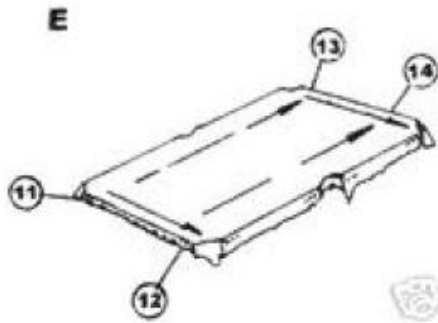
D.



NOTE: At the side pockets there may be a small pucker at the center. This will disappear in step 17

9: At (9), cut a short slit in cloth at the edge - centered on the side pocket opening. Grasp cloth firmly above the slit, pull the cloth in to the side pocket opening and staple to the underside of the frame while working out any wrinkles.

10: Stretching cloth tightly across the table from (9), repeat above step at (10).



11: Staple cloth at (11) leaving a little slack at the corner pocket opening.

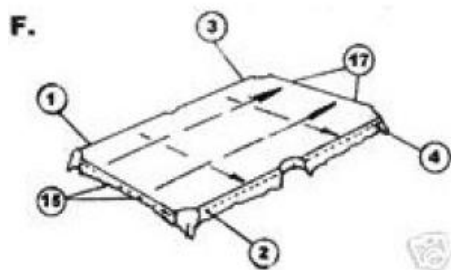
12: Pull cloth tightly from (11) to (12) and staple three places at (12).

13: Stretch cloth tightly from (11) to (13) and staple on approximately 3" centers.

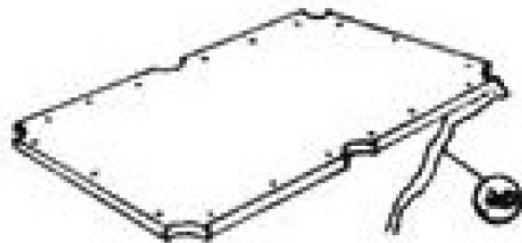
14: Stretch cloth tightly from (12) and (13) toward (14), and staple in three places at (14).

15: Staple cloth on approximately 3" centers on each side (1) and (3).

16: Stretch balance of the cloth across the table from (11) to (12) and staple.



G.



17: Stretch cloth tightly down the length of the table from location (15) assuring that the slight pucker at the side of the pockets has disappeared - staple securely.

18: Stretch cloth tightly across the table at each side of the center pockets and staple on approximately 3" centers.

19: Stretch the cloth into the corner pockets and staple to the underside of the slate frame. If necessary cut short slits in the edge of the cloth to assure there are no wrinkles.

20: Trim off all excess cloth around the table.



Assemble the rail top on slate, using M10*60 bolt. Assemble short rail top firstly, and then long rail top. Do remember not lock, as it need to tight after assemble metal corner.

Finally, add the corner plate.

Now, add the ball display rack to table frame.

Use ST4.2X20 screw to assemble triangle hanger to ball display rack, then fix rack to crossbeam. Assemble ball rail to long crossbeam, then add cue rack hanger & hook.



Use ST4.2*30 screw to assemble panel frame, then using M5*40 bolt for metal corner bracket. 2 people need to lift up the frame with M10*55 bolt to assemble rail top & panel together.



Finally, add the ball rack display to table.



If you have followed all steps very well, you should have a beautiful billiard table in front of you!



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